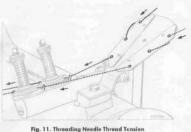
## UPPER THREADING-TWO-NEEDLES (ABREAST)

Machine 253-211



Assembly

Turn machine pulley over toward operator until needles are at their highest point.

Pass each needle thread from unwinder, through threading points on machine in the order shown in Figs. 11 to 14.

**Dotted** line indicates thread for right hand needle.

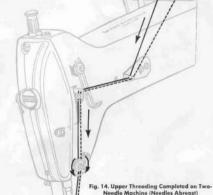
NOTE: Thread is passed from front to back through needle eye, as shown in Fig. 13.

Draw about two inches of thread through each needle eye with which to start sewing.



Fig. 12. Threading Needle Thread Take-up





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